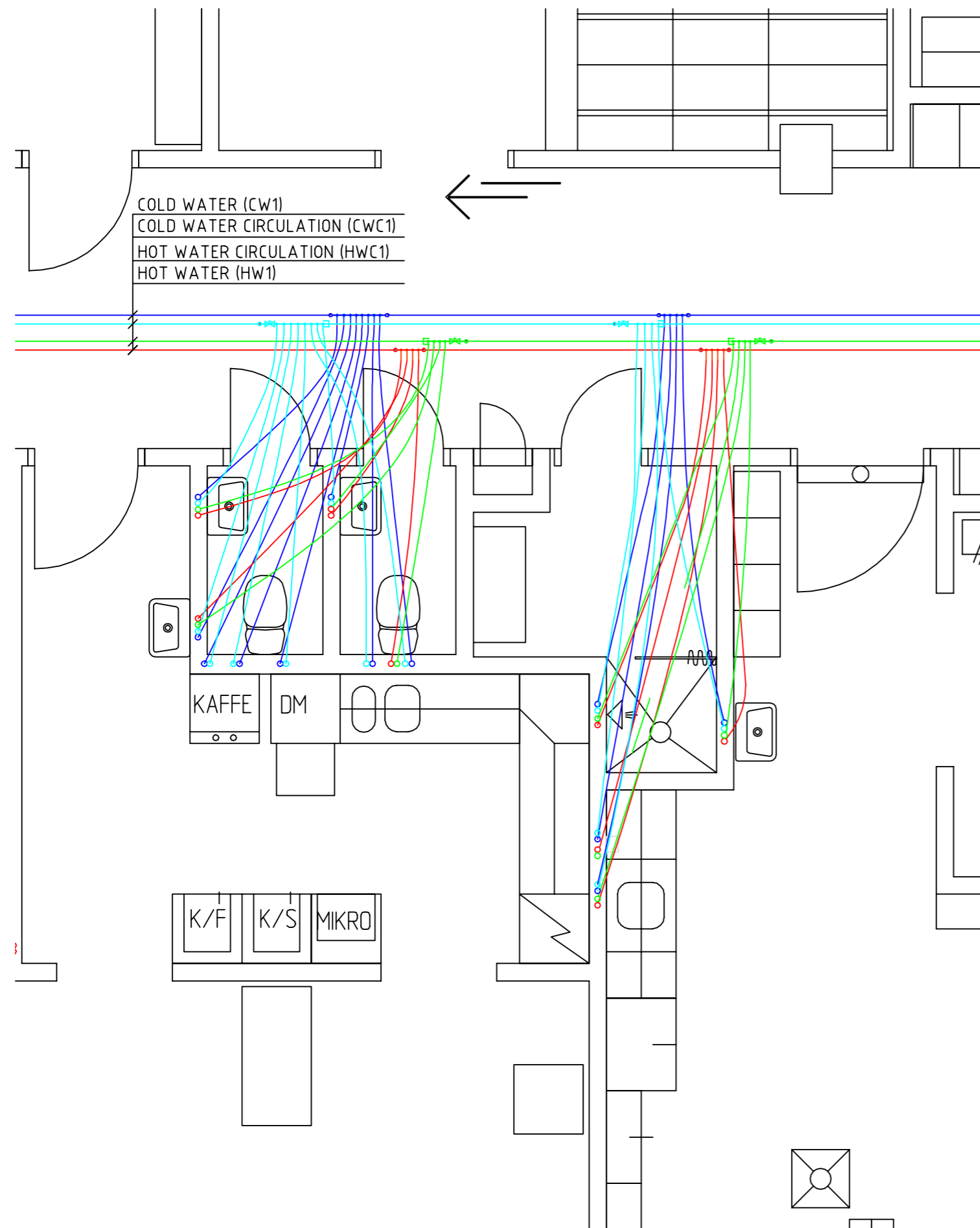

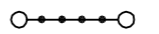
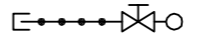


# Installation of the Zeonda – Circulation Method



## Explanation

### INSTALLATION

- = COLD WATER (CW1)
- = COLD WATER CIRCULATION (CWC1)
- = HOT WATER (HW1)
- = HOT WATER CIRCULATION (HWC1)
-  = ZONE VALVE
-  = DISTRIBUTOR FLOW PIPE
-  = DISTRIBUTOR RETURN PIPING

### ASSEMBLEING

In main pipes connect distributors serving distribution pipes.

Distribution pipes connect every unit or in sequense with WC in the end.

Distribution pipes using plusprisol.

Avoid to boundle CW- and HW- pipes together. Boundle CW/CWC and HW/HWC apart.

### DIMENSIONING

Temperature: CW = 10°C, HW = 55°C.

Dimensioning CWC:

Max temperature rising 2°C, Max speed in CWC-pipe 0,8 m/s.

Main pipes insulates serie 41.

Dimensioning HWC:

Max temperature loss 2°C, Max speed in HWC-pipe 0,8 m/s.

Main pipes insulates serie 43

Energy loss in mixer: CWC = 5 watt, HWC = 20 watt.

Energy loss in distribution pipe: Calculated with IsoDim.

CW/CWC DN 15 = 2,4 W/m.

HW/HWC DN 15 = 5,3 W/m.

Energy loss in mainpipe: Calculated with IsoDim.









CW/CWC DN 42 = 1,8 W/m.

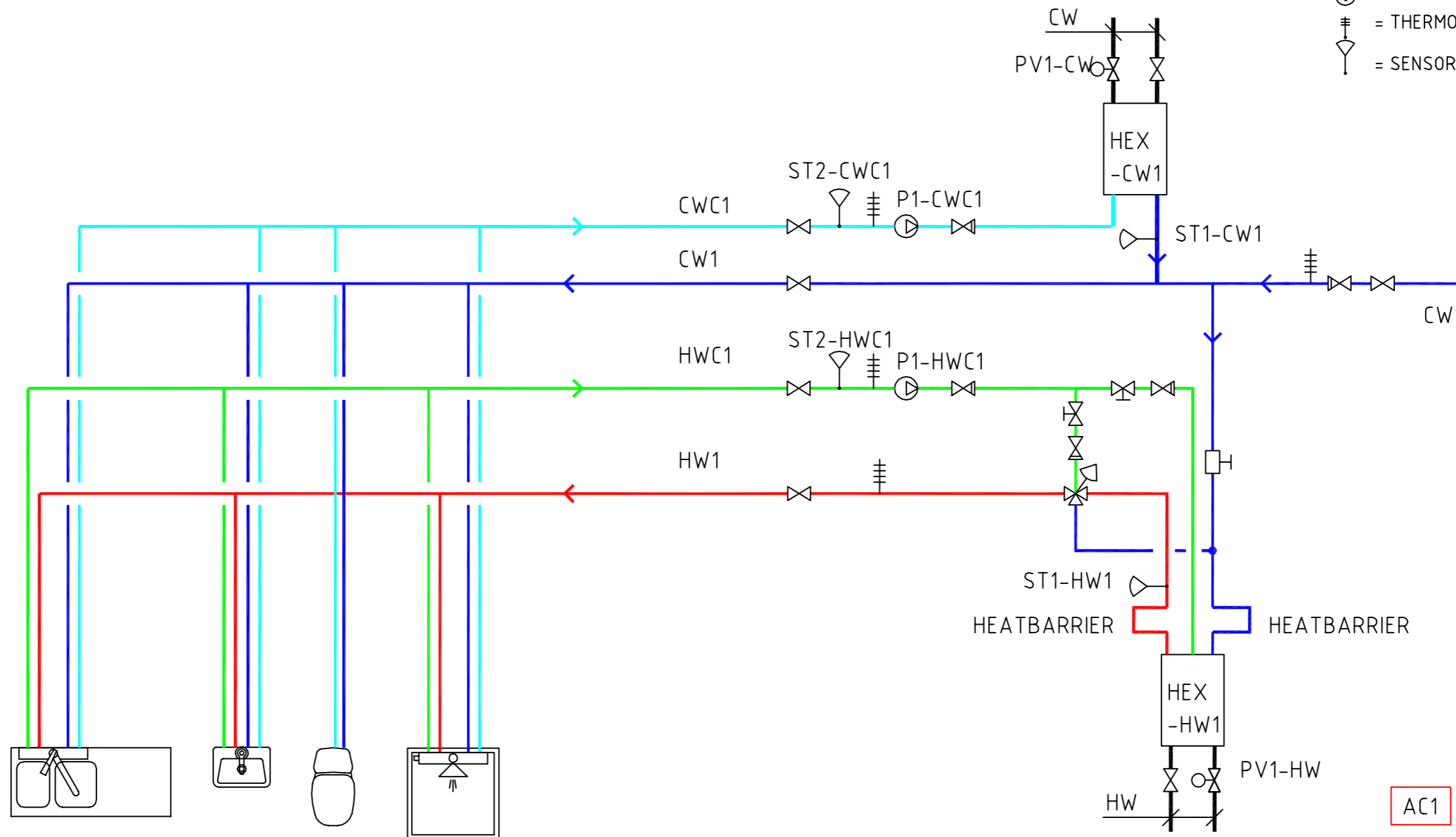
HW/HWC DN 35 = 6,1 W/m.

# Installation of the Zeonda – Circulation Method

## Explanation

### INSTALLATION

- = COLD WATER (CW1)
- = COLD WATER CIRCULATION (CWC1)
- = HOT WATER (HW1)
- = HOT WATER CIRCULATION (HWC1)
-  = ZONE VALVE
-  = STOP VALVE
-  = CHECK VALVE
-  = PILOT VALVE (PV)
-  = MIXING VALVE
-  = CIRCULATION PUMP
-  = THERMOMETER
-  = SENSOR



AC1